

Work Order ID 68029

Tuesday, April 05, 2011 1:21:55 PM



Page 1

Item ID: D2856-400-694

Accept



Setup Start



Revision ID:

Stop



Item Name: Abrasion Strip

Start Date: 4/5/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan:

[Signature]

Date: 11/04/13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D2856- | Rev A | | | | | | | | |
| 100 | Small Fab | 0.00 | | | | | | | |
| | Packaging | 0.00 | | | | | | | |
| Packaging | Memo | | | | | | | | |
| | Cut as per dwg D2856 | | | | | | | | |
| | | | | | | | | | |
| 110 | QC6- Inspect dimensions to drawing | 0.00 | | | | | | | |
| | QC | 0.00 | | | | | | | |
| Quality Control | Memo | | | | | | | | |
| | | | | | | | | | |
| 120 | Identify as per dwg & Stock Location: 409 | 0.00 | | | | | | | |
| | Packaging | 0.00 | | | | | | | |
| Packaging | Memo | | | | | | | | |
| | | | | | | | | | |

(12X)

= m-l 11/04/13

SA 11/04/13

(12)

m-l 11/04/13

(12X)

Work Order ID 68029

Tuesday, April 05, 2011 1:21:55 PM



Page 2

Item ID: D2856-400-694

Accept



Setup Start



Revision ID:

Stop



Item Name: Abrasion Strip

Start Date: 4/5/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/13

11-04-13
12

Picklist Print

Tuesday, April 05, 2011 1:22:01 PM

Page 1

Work Order ID: 68029



Parent Item: D2856-400-694



Parent Item Name: Abrasion Strip


Start Date: 4/5/2011

Required Date: 4/11/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A 10.11.02 as per revA DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D2856-400  Abrasion Strip | | Manufactured | No | | | 100 | f | 2.5200 | 0.5783 | 7.304842 | | | |

Location

ST409

63735 ✓

Loc Qty

2.52

2.52

Loc Code

M-1 11/04/13

7-304842

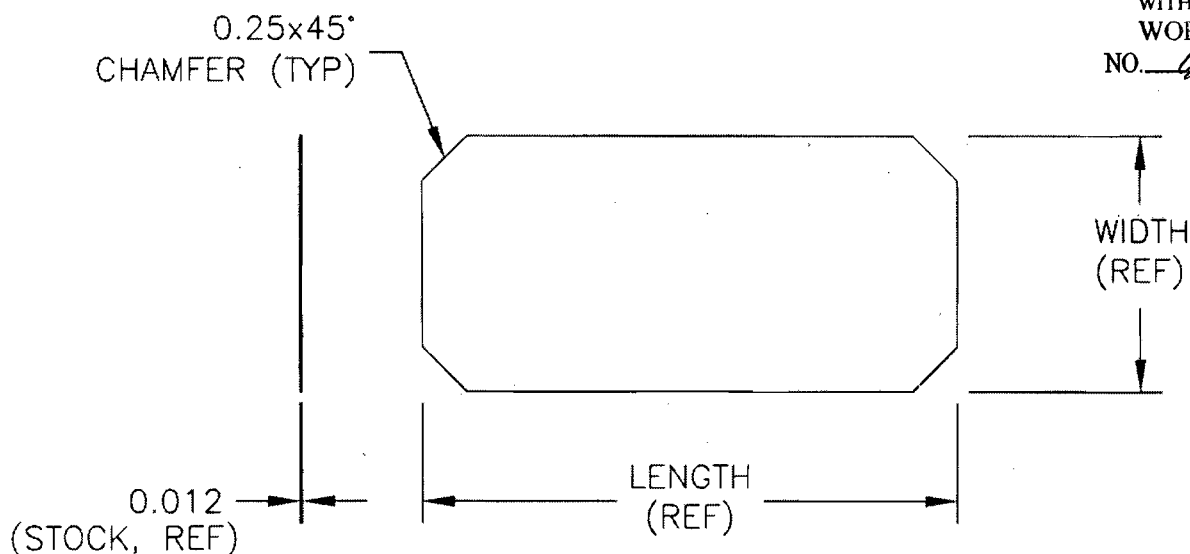


| | | | |
|---------------------|--------------------------------|---|------------------------|
| DESIGN <i>CP</i> | DRAWN BY <i>CP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>A</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2856 | REV. A SHEET 1 OF 1 |
| DATE 00.11.17 | | TITLE ABRASION STRIP | SCALE NTS |
| A | 00.11.17 | NEW ISSUE | |

RELEASED
00.11.17

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *68029*



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2000 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.